Parts Change Information

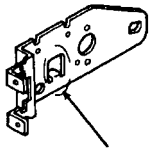
SUBJECT → TR/CR Drum Rear Frame & Actuator Plate

APPLIES TO: **TR, CR** | **DOCUMENT NO: 20387**

Summary: The drum rear frame has been modified. As a result, the drum safety switch actuator plate, which was formerly part of the drum rear frame, has been separated into an independent part. Two new parts have been registered:

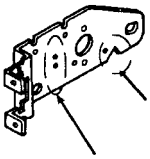
New Part Number	New Part Name
020-12416-108	Rear Frame; Drum
020-12455-006	Actuator Plate; Drum Safety SW

PRESENT PART:
020-12416-000 Rear Frame; Drum



This cutout and the bent portion that activates the safety switch have been removed.

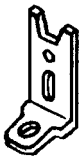
MODIFIED PART:
020-12416-108 Rear Frame; Drum



A "V" cut and tap hole have been added in this area.

Two tap holes have been added in this area.

020-12455-006 Actuator Plate; Drum Safety SW



The drum safety switch actuator plate now has two functions:

1. To prevent the drum from rotating during shipment. Machines are now shipped with the actuator plate positioned so it hooks onto the rib of the drum main gear. This keeps the drum fixed at position-B. During machine installation, the actuator plate must be moved to its second position.

2. To press against the drum safety switch when the drum is inserted

Note: These parts must be installed as a unit in order to be compatible with present parts. Parts availability begins 120 days from issue of bulletin.

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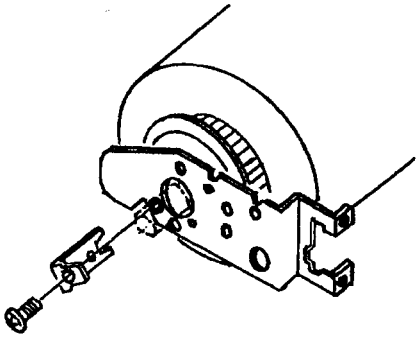
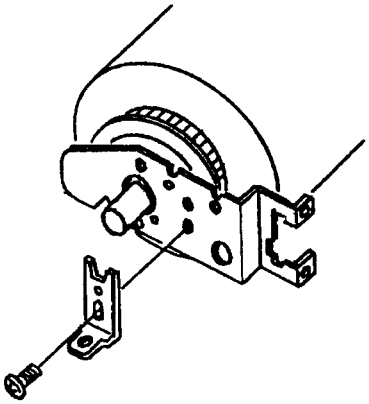
Procedure: Make sure to move the drum safety switch actuator plate from its shipping position to its normal printing position during machine installation.

During Shipment



During Normal Operation



Note: A “Notice” sheet is included in the shipping box that gives actuator plate installation instructions (see page three of this bulletin for a copy of this sheet).

Note: Inkless drums are shipped with the actuator plate already installed in the normal printing position. No adjustment is necessary.

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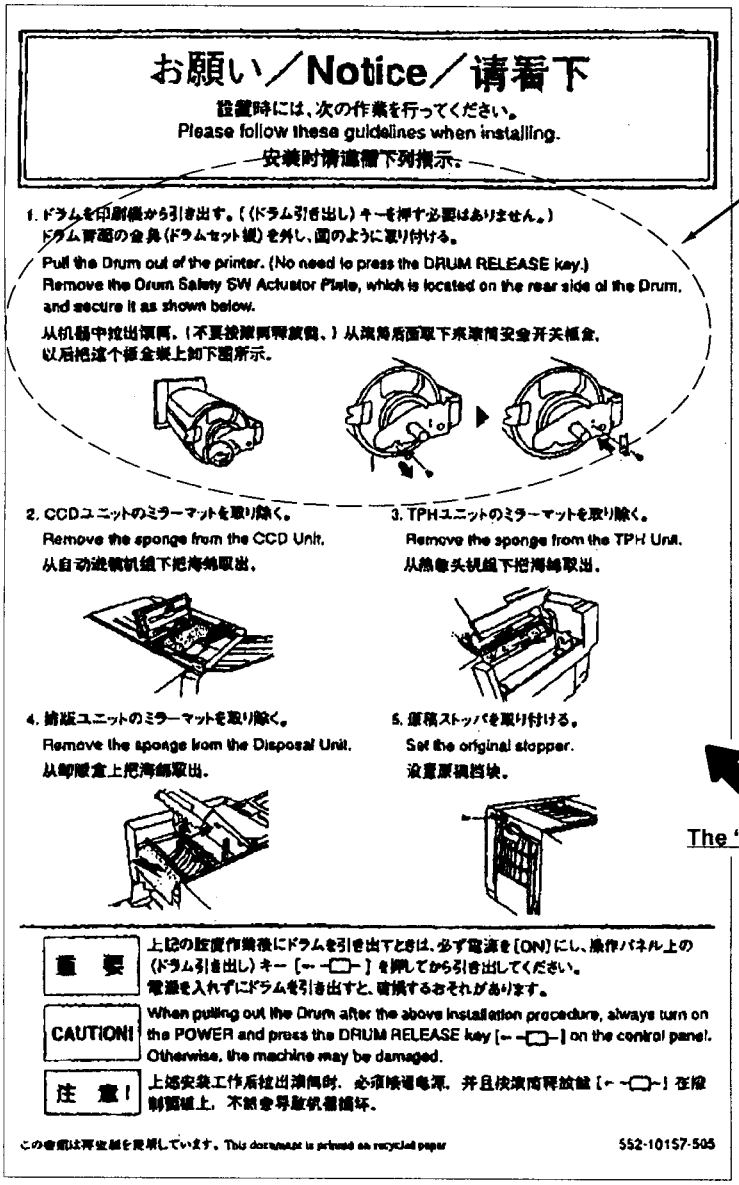

お願い／Notice／请看下

設置時には、次の作業を行ってください。
Please follow these guidelines when installing.
安装时请遵循下列指示。

1. ドラムを印刷機から引き出す。(〈ドラム引き出し〉キーを押す必要はありません。)
ドラム背面の金具(ドラムセット板)を外し、図のように取り付ける。
Pull the Drum out of the printer. (No need to press the DRUM RELEASE key.)
Remove the Drum Safety SW Actuator Plate, which is located on the rear side of the Drum, and secure it as shown below.
从机器中拉出滚筒。(不要按滚筒释放键。)从滚筒后面取下滚筒安全开关板金,以后把这个板金装上如下图所示。

2. CCDユニットのミラーマットを取り除く。
Remove the sponge from the CCD Unit.
从自动进稿机组下把海绵取出。

3. TPHユニットのミラーマットを取り除く。
Remove the sponge from the TPH Unit.
从热敏头机组下把海绵取出。

4. 排版ユニットのミラーマットを取り除く。
Remove the sponge from the Disposal Unit.
从制版盒上把海绵取出。

5. 原稿ストッパを取り付ける。
Set the original stopper.
设置原稿挡块。

重 要
上記の設置作業後にドラムを引き出すときは、必ず電源を〔ON〕にし、操作パネル上の〈ドラム引き出し〉キー〔←□→〕を押してから引き出してください。
電源を入れずにドラムを引き出すと、破損するおそれがあります。

CAUTION!
When pulling out the Drum after the above installation procedure, always turn on the POWER and press the DRUM RELEASE key [←□→] on the control panel. Otherwise, the machine may be damaged.

注 意!
上述安装工作后拉出滚筒时，必须接通电源，并且按滚筒释放键〔←□→〕在操制面板上，不然会导致机器损坏。

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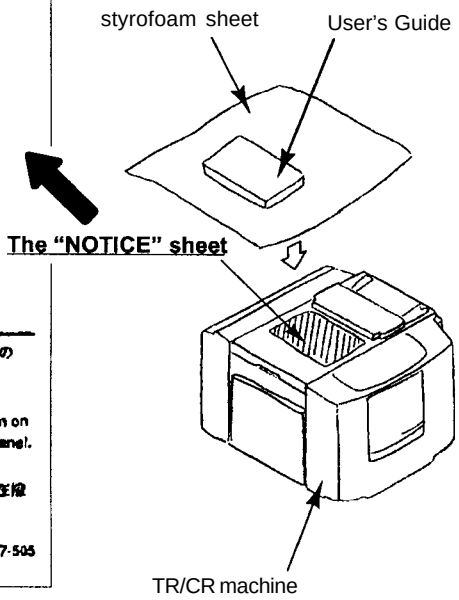
This area of the “Notice” sheet explains how to reposition the actuator plate.

The “Notice” sheet is included in each machine box. It should be located on top of the machine, under the styrofoam sheet as shown below.



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